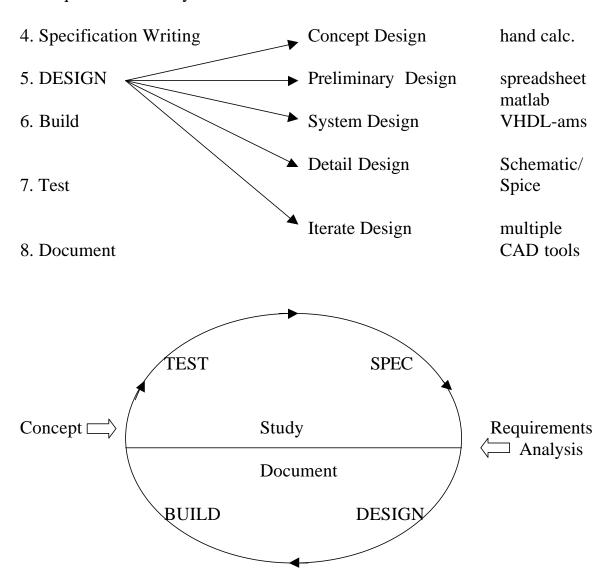
DESIGN FLOW

- 1. Concept
- 2. Research/Study
- 3. Requirements Analysis



Highly challenging designs – use incremental and iterative build approach